



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3219-1
Job Sheet 187608



Part No: D3219-1

Job Qty: 16 ea

Part Name: Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/10/18

Job Tracking No:

Due Date: 12/12/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B IPP A 04.04.19 New issue KJ/JLM ESR B 06.05.25 Waterjet EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	16 pcs		12/12/18	0.01	0.33	Waterjet - Flow		SC 18/12/18
120	QC	16 pcs		12/12/18	0.00	0.00	QC8		38
150	Packaging	16 pcs		12/12/18	0.00	0.00	Packaging3		MAV 2-89
160	QC21-SA	16 Ea		12/12/18	0.00	0.00	QC21		DEC 11 2018

Part Op 100 - 1-Cut as per Dwg D3219

Descriptions: 150 - *** STOCK IN STEP CELL ***

DAG
21
9-88

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.125	6061-T6 .125 Sheet	1.5424 sf (.0964 ea)	100-Waterjet - Flow - 1	5129563

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M6061T6S.125	2	29	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Plate	0.316inches + 0.006 - 0.001	0.322 0.315	0,316	
2	Plate	2.293inches ± 0.005	2.298 2.288	2,293	
3	Plate	0.375inches ± 0.010	0.385 0.365	0,373	
4	Plate	0.125inches ± 0.010	0.135 0.115	0,120	
5	Plate	0.125inches ± 0.010	0.135 0.115	0,120	

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	Part: D3219-1 Job No: 187608 Serial No/Batch: S136224 Revision: Inspector: Exp Date: Instructions: Various STC's Date: 12/11/18			
Description Work Order Deviation					
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Force ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____		☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Finish ☐ Part Lost/Missing ☐ Misread			